

PRODUCT DESCRIPTION

Use Pre-Kote as an undercoat for Toplac or Interlux Super yacht enamels. Excellent obliteration allows for easy colour changing.

- * Range of colours to compliment topcoat
- * Easy application and rub down
- * Long overcoating times to allow coat-on-coat application

The tough, flexible resins are long lasting, easy to apply and rub down, giving a smooth base for the finishing coat. Suitable for all primed wood, steel, alloy or GRP.

PRODUCT INFORMATION

Colour	YUB000-Snow White, YUB783-Red, YUG879-Blue/Grey, YUK954-Dark Blue
Finish	Low sheen
Specific Gravity	1.5
Volume Solids	47%
Typical Shelf Life	2 yrs
VOC (As Supplied)	363 g/ltr
Unit Size	750 ml 375 ml (some colours only) 2.5 Lt (some colours only)

DRYING/OVERCOATING INFORMATION

	Drying			
	5°C	15°C	23°C	35°C
Touch Dry [ISO]	15hrs	6hrs	3hrs	1hrs
Sandable	48hrs	30hrs	24hrs	24hrs

	Overcoating Substrate Temperature							
	5°C		15°C		23°C		35°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Brightside	36hrs	4days	24hrs	3days	16hrs	2days	4hrs	1days
Interdeck	36hrs	4days	24hrs	3days	16hrs	2days	4hrs	1days
Interlux Super	36hrs	4days	24hrs	3days	16hrs	2days	4hrs	1days
Pre-Kote	36hrs	4days	24hrs	3days	16hrs	2days	4hrs	1days
Toplac	36hrs	4days	24hrs	3days	16hrs	2days	4hrs	1days

APPLICATION AND USE

Preparation

PREVIOUSLY PAINTED SURFACES:

In Good Condition: Wash down with Yacht Line Super Cleaner, rinse with fresh water and allow to dry. Abrade with 180-220 grade paper.

In Poor Condition: Remove all previous coatings and prime the substrate.

PRIMING: All preparation for bare substrates is covered on the appropriate primer datasheet.

BARE WOOD: Prime with Yacht Primer or UCP.

STEEL: Prime with Yacht Primer or Interprotect.

ALUMINIUM: Prime with Etch Primer followed by either Yacht Primer or Interprotect.

GELCOAT/COMPOSITE: No priming necessary. Wash down with Yacht Line Super Cleaner, rinse with fresh water and allow to dry. Abrade with 180-220 grade paper.

ALL SUBSTRATES: If any filling is required use the appropriate product from the Interfill range.

Method

Apply 1-2 coats. If maximum overcoating time of previous coating/primer is exceeded, abrade using 220-320 grade wet or dry paper. Remove dust with a dust wipe. To give extra depth of colour, Toplac or Interlux Super enamels may be added to the undercoat.

Hints

Mixing Stir well before use.

Thinner YTA800, YTA063 Thinner No.1 (Thinner No.10 for spraying)

Cleaner YTA800 Thinners No.1

Ventilation and Humidity Control Apply in dry, well ventilated conditions.

Airless Spray Pressure: 180 bar. Tip Size: 1365-1580.

Conventional Spray For conventional spray application, reduce viscosity using Thinners No. 10 to 20 - 24 seconds, BS4. Pressure: 3-4 bar. Tip Size: 1.4-1.8 mm.

Some Important Points	Substrate temperature should be minimum 5°C/40°F and maximum 35°C/95°F. Product temperature should be minimum 5°C/40°F and maximum 35°C/95°F. Ambient temperature should be minimum 5°C/40°F and maximum 35°C/95°F. Do not use below 5°C.
Compatibility/Substrates	Can be applied over all Interfill products. Only overcoat with one-pack paints. Not suitable for permanently immersed surfaces.
Number of Coats	1-2
Coverage	(Theoretical) - 13.33 (m²/l) (Practical) - 12.00 (m²/l) by brush, 8 m²/l by spray
Recommended DFT	35 microns dry by brush
Recommended WFT	75 microns wet by brush
Application Methods	Brush, Roller, Airless Spray, Conventional Spray

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	GENERAL INFORMATION: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Pre-Kote to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight. TRANSPORTATION: Pre-Kote should be kept in securely closed containers during transport and storage.
Safety	GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line. DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of Pre-Kote cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

IMPORTANT NOTES	<i>The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.</i> X and International are registered trademarks of Akzo Nobel.
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